

Automatic Welding Carriage





TECHNICAL DATA

Model	HCD500-8
Weight	Body 9KG Rail 5.6KG
Input Voltage	24V/4AH Lithium Battery
Drive Mode	Rack & Pinion
Traction Power	200KG
Travel Speed	35-90(mm/min)
Track Method	Rail
Torch Position Adjustment	Rotate around the X axis ±45° Rotate around the Y axis ±30° Lateral movement 70mm Vertical movement 110mm
Weaving Parameters	Weaving Angle 0 - ±8° Max Weaving Speed 0 - 40 Left/Right Resistance Time 0 - 2.5S
Torch	Bend Torch or Straight Torch
Dimensions (L*W*H)	375*295*270mm



FUNCTIONAL CHARACTERISTICS

This trolley is widely used in flat butt joints, vertical butt joints and cross butt welding, especially suitable for thick plate special welding.

Small size, light weight, easy to move and use.

Precise control of traveling speed, weaving speed, weaving angle and left, right resistance time.

The rail length is 1.5 meters. It can be connected or customized according to requirements

